# CF3D enterprise<sup>™</sup> CERAMAT™ DATA SHEET

### CERAMAT™ CARBON / CARBON

CeraMat<sup>™</sup> Carbon/Carbon is an exclusive dual cure acrylate resin developed for the rigors of continuous steered fiber CF3D® composite printing. CeraMat<sup>™</sup> Carbon/Carbon enables the design and fabrication of advanced near net shape Carbon/Carbon preforms. Highlighted by its compatibility with industry leading performance carbon fibers, high char yield, and easy handling, CeraMat<sup>™</sup> Carbon/Carbon takes performance to the next level.

Typical applications include the creation of carbon fiber composite preforms ready for subsequent re-densification steps as required for ultra high temperature use.



## FEATURES AND BENEFITS

- Carbon/Carbon Part Precursor
- 30% Char Yield Upon Pyrolysis
- Room Temp Shelf Life: 6 Months
- Parts Maintain Dimensional Tolerance Following Pyrolysis
- High Fiber Volume Fraction > 50%

Continuous Composites

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# PROPERTY VALUE

NEAT RESIN HANDLING PROPERTIES

LIQUID DENSITY 1.15g/cc

30 %

CHAR YIELD

CF3D® CERTIFIED FIBERS

TORAY T1100-50SC - 12K

SHELF LIFE

6 M O N T H S

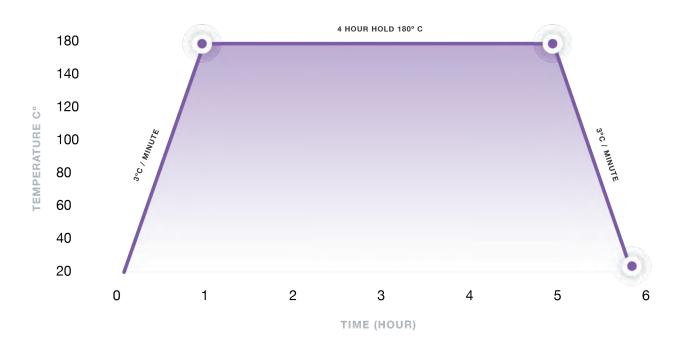
CARTRIDGE SIZE 0.55LITERS

CARTRIDGE OFFERING 15 QTY (PART #400-40) 85 QTY (PART #400-30)

CARTRIDGE CAPABILITY FFECTOR (PART#100-5996)

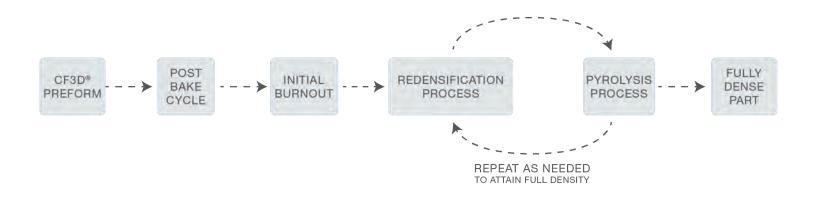
## CERAMAT™ CARBON/CARBON POST BAKE CYCLE

#### CeraMat<sup>™</sup> Carbon/Carbon POST BAKE CYCLE\*



\*Consult Continuous Composites for parts 1" or thicker.

### CERAMAT™ CARBON/CARBON PROCESSING



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